Recent and Ongoing Developments in LS-DYNA®

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Outline

- Introduction
- User requests/enhancements
- Tire Development
- Implicit
- SPH, DEM
- CPM
- LS-OPT
- Mortar Contact
- EM
- ICFD

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LSTC Products













LS-DYNA Applications

Development costs are spread across many industries



Automotive

Crash and safety NVH & Durability FSI

Structural Earthquake safety Concrete structures Homeland security

- X
- Aerospace Bird strike Containment Crash

Manufacturing

Stamping

Forging Welding



Electronics Drop analysis

Package analysis Thermal

Defense



Weapons design Blast and Penetration Underwater Shock Analysis



Consumer Products



Biosciences

LS-DYNA - Current Capabilities

Includes coupled Multi-Physics, Multi-Scale , and Multi-Stage in one Scalable Code



Explicit/Implicit



- Heat Transfer
- ALE & Mesh Free i.e., EFG, SPH, Airbag Particle



User Interface Elements, Materials, Loads



Acoustics, Frequency Response, Modal Methods



Discrete Element Methods



Incompressible Fluids



CESE Compressible Fluids



Electromagnetics



Control Systems

LS-DYNA - One Code, One Model







Single Model for Multiple Disciplines Manufacturing, Durability, NVH, Crash, FSI

Multi-physics and Multi-stage Structure + Fluid + EM + Heat Transfer Implicit + Explicit

Multi-scale Failure predictions, i.e., spot welds

Multi-formulations linear + nonlinear + peridynamics + ...

The Neon crash model is courtesy of FHWA/NHTSA National Crash Analysis Center

Strong Coupled Multi-Physics Solver



Computers that can handle multiphysics simulations are becoming affordable Scalability is rapidly improving for solving multi-physics problems User requests/ enhancements

*CONTROL_MPP_DECOMPOSITION_DISABLE_UNREF_CURVES

Multistep/Component analysis

- 1st run generate the segment pressure, nodal forces, etc and saved in time history file
- 2nd applied the load to structure by one of the following way *BOUNDARY_PRESCRIBED_MOTION_NODE *LOAD_NODE *LOAD_SHELL_ELEMENT *LOAD_THERMAL_VARIABLE_NODE
- 2nd run greatly speed up by skipping those unused curves.



*RIGIDWALL_GEOMETRIC_CYLINDER with multiple sections

- Allow using one cylinder and subdivided it into many sections (please check keyword for the new options)
- Section's forces are reported in rwforc using the same format as regular segment set
- Shorter runtime by reducing number of CYLINDER definitions



*DEINFE_BEAM_SOLID_COUPLING

- New implementation to replace *CONSTRAINED_LAGRANGIAN_IN_SOLID for CTYPE=2 for embedded structures in solid (rebar in seats)
- Easy setup, better performance and less memory
- Supports constraint and penalty formulations
- Available in R9.2



CPU cost

Memory requirement

Tire Development

Hamid Keshtkar¹, Kevin Thomson¹, Michael Reeves¹ Mike Berger², Dilip Bhalsod^{2,} Srikanth Adya², Suri Bala² Paul Du Bois³

¹ FCA, ² LSTC, ³ Independent Consultant

Small Overlap





Shell based Tire Model



Front View

Section View

Shell Based Tire Model





Material Characterization Tests



Tire Tests

• Static and Dynamic Tests





Dynamic Tests











LS-DYNA keyword deck by LS-PrePost Time = 0

× ×



LS-DYNA keyword deck by LS-PrePost Time = 0





De-beading







Full Vehicle Integration

LS-DYNA keyword deck by LS-PrePost Time = 0



LS-DYNA keyword deck by LS-PrePost Time = 0

LS-DYNA keyword deck by LS-PrePost Time = 0



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Availability

- January 2018
- Model I
 - 400K solid elements, 1 Self Contact, 1 Surface 2 Surface
 Contact
 - Sensors to turn-off airbag based on tire pressure, wheel failure and contact separation
- Model II
 - With material failure MAT_181_WITH_DAMAGE
 - Eroding single surface contact
 - Option to switch failed elements to DES/SPH for rubber
- Requesting tests from customers

SPH, DEM

*DEFINE_ADAPTIVE_SOLID_TO_SPH for 2D Solids

Adaptively transforms a 2D Solid part into 2D SPH particles with coupling or noncoupling options (works for 2D plane stress, 2D plane strain and 2D axisymmetric formulations, and supports all ICPL and IOPT options in this keyword).



Pure thermal coupling between SPH and Solid





Initial Setup

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Coupling Setup



High Velocity Impact with Solid Plate



Thermal contour





Thermal coupling between original and ghost SPH particles

Heat from contact friction and the conversion of the mechanical work into heat.

*DEFINE_ADAPTIVE_SOLID_TO_SPH: ICP =3 and IOPT = 0

Shell Edge Contact

*Contact_Automatic_Nodes_To_Surface Optional card E, parameter SRNDE

•SRNDE = 0 Usual edge treatment

•SRNDE = 2 Square shell edges



MLS-Based SPH Formulation 12

*Control_SPH parameter IFORM = 12



Time (s)

MLS-Based SPH Formulation 12

Better accuracyLess tensile instability

More CPU-intensive



SPH Enhancements

*CONTROL_SPH

IFORM = 15/16 Enhanced fluid formulation wo/w kernel renormalization

Density smoothing: $\tilde{\rho}_I = \frac{\sum_J \rho_J}{\sum_J \rho_J}$

$$rac{\phi_J\phi_{IJ}}{\phi_{IJ}}$$
 with $\phi_{IJ}=W_{IJ}m_J/
ho_J$

\rightarrow Smooth pressure field









SPH Enhancements

Murnaghan Equation of State

Weakly compressible formulation to numerically reduce the sound speed, and consequently increase the time step size Enforce low compressibility Validation: 2D dambreak, free surface flow



[1] Janosi, I. M., Jan, D., Szabo, K. G. and Tel, Tamas. "Turbulent drag reduction in dam-break flows". Experiments in Fluids, 37: 219-229, (2004).

DEM General Features

- Force chain fringe plot
- Porosity, stresses and coordination number can be traced



DEM General Features

 Non-reflecting B.C. used on the exterior boundaries of an analysis model of an infinite domain



• *DEFINE_DE_TO_SURFACE_COUPLING



2.400e-04
DEM – Bonded DEM

- Particles are linked to their neighboring particles through bonds within a specified range.
- The properties of the bonds represent the complete mechanical behavior of Solid Mechanics.
- The bonds are independent from the DES model.
- They are calculated from Bulk Modulus and Shear Modulus of materials.
- Contact is disabled between bonded pair
- Contact is reactivated after bond broken

Use bonds to form other shapes





LS-DYNA keyword deck by LS-PrePost

DEM – Food sorting process



CPM Airbag_particle

*DEFINE_CPM_VENT, Internal vents with cone angle

Vang=-1,-1 Vang=-1,-2(with local system) Inflator With difuser Time = Contours of x-velocity min=0, at node# 0 max=0, at node# 0 Default Vang=10,30

*DEFINE_CPM_VENT Internal vent with cone angle





This new option greatly helps to improve the correlation between tests and simulations

- 1. Cone angle is defined by using above keyword card.
- 2. Additional option VANG=-1 will allow code to adjust the release based on the vent condition

H. Ida, M. Aoki, M. Asaoka, K. Ohtani, "A Study of gas flow behavior in airbag deployment simulation", 24th International Technical Conference on the Enhanced Safety of Vehicles(ESV). No. 15-0081, 2015.

Benchmark DAB Models



0~340m/s

Side View

Courtesy of: Richard Taylor, Arup

*DEFINE_CPM_VENT VANG=-2



Under development, VANG=-2 user can define a local coordinate system for 'jet' to follow.

*DEFINE_CPM_VENT, Internal vent with cone angle

*DEFIN	Inflator With difuser Time = 0 Contours of x-velocity min=0, at node# 0 max=0, at node# 0	x-velocity 0.000e+09 0.000e+09
1		0.000e+00 0.000e+00 0.000e+00
1		0.000e+00 0.000e+00
		0.000e+00_ 0.000e+00_
*DEFIN! redir		0.000e+00

Baseline Airbag Models

- Baseline airbag models created by JSOL/Arup for demo/research purposes.
 - CAB = curtain airbag, DAB = driver's airbag, PAB = passenger airbag
- All models have typical size, shape, inflator & fabric.
- All have been developed to be robust (insensitive, repeatable, not prone to error) and inflate with no issues.



Courtesy of: Richard Taylor, Arup

CAB – Results Check (R9)

- The CAB model has no external vents and no porosity.
- It also has a constant decomposition pattern: particle domain divided along X-axis
- Results are very consistent across all analyses.
- The reason for the slight increase in internal energy in all cases is unknown.



DAB – Results Check (R9)

• The DAB model has two external vents, fabric and seam line porosity, all affected by contact blocking. Despite this results are very similar for all analyses.



The slight difference in internal energy is due to different levels of vent contact blocking by different crease patterns.



PAB Results Check (R9)

- The PAB model has two large external vents but no fabric or seam porosity.
- Creases are not generated in the fabric near the vents so the sensitive contact blocking seen in the DAB is not a problem.
 - Unblocked area and mass-flow from vents in all models is consistent



*CONTROL_MPP_DECOMPOSITION_ARRANGE_PARTS NPROC option with Two Bags Summary (R10)

- Two airbags deployed in one model
- Each airbag has its own *CONTROL MPP DECOMP ARRANGE PARTS.
- All models run on 64cpu in R10.

Elapsed Time when run separately (R10)



MPP Decomposition

*CONTROL_MPP_DECOMPOSITION_ARRANGE_PARTS Part/Part Set ID, TYPE, NPROC, FRSTP

- Part/Part Set ID
- TYPE: 0 Part ID to be distributed to all processors

 Part Set ID to be distributed to all processors
 Part ID to be lumped into one processor
 Part Set ID to be lumped into one processor
- **PROC:** Evenly distributed elements in above Part/Part Set to number of NPROC processors
- FRSTP: Starting MPP rank

These options only work with element distribution, Type=0/1

pfile options:
region { parts/partset ID nproc # nfrst }

Two Airbags in Full Vehicle (R10)

To try and reduce total run time we set NPROC=16 for the DAB and NPROC=48 for the PAB. We allocate the PAB from processor 16 (FRSTP=16).

Runtime reduced from 7hrs 5min to 5hrs 53min. 20% faster.



Case 3: DAB NPROC=16, PAB NPROC=48, FRSTP=16

Contacts

Allows unmerged Lagrangian elements to interact with each other

- Parts that impact/push/slide/rub against each other
- Parts that should be tied together

Contacts

- Nodes/Segments based, Soft=0/1

Segments/Segments based, Soft=2, Mortar

Mortar Contact for Lagrangian/Classical FEM

- M.A.Puso and T.A.Laursen, A mortar segment-to-segment contact method for large deformation solid mechanics, Comput. Methods Appl. Mech. Engrg. 193 (2004)
- Goal to make it simple and universal with minimal options
 Additional CPU time for increased accuracy
- Features
 - Segment to Segment with Accurate Contact Stress Integration
 - Physical Geometry Contact
 - Flat edges on shells
 - Beams are cylinders with flat ends
 - Couples to rotations for beams to exert moments
 - Contact with sharp edges on solids and thick shells
 - Friction
 - Table, part and dynamic friction
 - Wear prediction
- Ongoing improvements
 - High Order Element support
 - Bucket sort frequency

Implicit Examples

Mortar Contact - Solids

Mortar contact creates internal contact segments to deal with edges

Current State for Explicit Analysis

- The same contact regardless of analysis type or version
 - SMP and MPP the same
 - Implicit and Explicit the same
 - Excellent for Implicit/Explicit switch
- Explicit is supported by means of providing an alternative to well established contacts when
 - Contact results are of importance
 - Pressure distribution and friction response
 - Other contacts go unstable

Problem	SOFT=0/1	SOFT=2	MORTAR
SPR detachment (24 cores, MPP single)	1.13	1.00	1.89
B-pillar bend (8 cores, MPP single)	1.13	1.00	2.32

Explicit Examples

Jensen et al, "Broad-Spectrum Stress and Vibration Analysis of Large Composite Container"

Electromagnetics

Pierre L'Eplattenier, Iñaki Çaldichoury, Sarah Bateau-Meyer

Battery - Introduction

New battery module :

Ford Research and Innovation Center, Dearborn, MI

New capabilities are being developed within the EM module in order to simulate short circuits in batteries. The final objective is to be able to predict the combined structural, electrical, electrochemical, and thermal (EET) responses of automotive batteries to crashinduced crush and short circuit, overcharge, and thermal ramp, and validate it for conditions relevant to automotive crash.

ONE TEAM • ONE PLAN • ONE GOAL

Short-circuit simulation :

Replace Randle circuit by resistance *Rs*

 $Rs \times i^2$ added to thermal

Battery – External short (1)

External short on a cell module

Sensors

Thermocouple locations

Short circuit resistance applied between A and B creates current pathway

> In collaboration with J. Marcicki et al Ford Research and Innovation Center, Dearborn, MI, USA

Battery – Exp. vs Num. temperature elevation at different locations

In collaboration with J. Marcicki et al Ford Research and Innovation Center, Dearborn, MI, USA

Battery – Internal short (1)

10 cells module crushed by a sphere using Composite Tshells

Potential

Current density

Battery – Internal short (2)

10 cells module crushed by a cylinder using Composite Tshells

Potential

Current density

State Of Charge vs time

LS-PREPOST Battery Packaging Application

- Easy design of the layers of a single cell
- Addition of connecting tabs
- Multiplication of cells to create modules
- Electrical connections

Battery – Plans for the future

- Collaborations with Ford Research and Innovation Center and Oak Ridge National Labs to improve:
 - Mechanical simulations of layered cells
 - Criteria for onset of internal short circuits
 - Setting of internal short resistance
- Development of more macroscopic models for modules and packs

Addition of new features in LS-PREPOST battery packaging application

Incompressible CFD (ICFD) Facundo Del Pin

ICFD

CFD solver through revisions

New turbulence models including k-e, k-w, relizable k-e, Spalart-

- Steady state analysis coupled to thermal and FSI.
- Generalized flow in porous media on fabric material for parachute simulation and deformable structures.
- Improvements in RANS turbulence models and addition of new models.
 - User control over automatic boundary layer mesh generation.
 - Improvements on FSI accuracy and stability.
 - LSPP new pre processing GUI.

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- Several new control and database options.
- Non-inertial reference frames

ICFD

CAE consolidation without co-simulation

ICFD R10

Steady state analysis

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Most engineering applications are transient.

Some times engineers do not need the instantaneous transient fluctuations of the force but a time average value.

Steady state analysis allows engineers to study physical problems in a time average fashion.

RANS turbulence models

Most commonly encountered RANS Turbulence models are present :

- Turbulent models with High Re number wall treatment : Standard K-Epsilon, Realizable K-Epsilon, Wilcox K-Omega
- Turbulent models with Low Re wall treatment : Menter SST, Spalart-Allmaras

These models can be either used in conjunction with the transient solver or the steady state solver.



Backward facing step problem :

Generalized Anisotropic Flow Through Deforming Porous Media and Deforming Solids

ICFD-LSDYNA User Interface:

New Anisotropic Porous Media flow model (PM model ID=9): The model reads the solid mesh and the state field and maps elemental permeability tensors and solid displacements to the fluid mesh

Deforming Solid Problem Definition:

•Structural solver computes permeability tensor and stores it in a file

•The LSDYNA file format loaded by the ICFD solver is:

*ICFD_MODEL_POROUS \$ material ID=2, porous media model ID=9 2,9 \$porosity, Forchheimer factor, nstepsolid, solidts, filebasename 1.,0.1,8,0.02,solidst_ where:

nstepsolid: number of time steps for the solidproblem
 (number of files with solid state data),
 solidts: time step for the solid problem (fluid time
 step<=solidts),
 file basename: filename pattern for solid state.</pre>

*NODE 1 0.0 0.0 0.0 2 0.0 0.0 0.5 ... *ELEMENT_SOLID 1 1 6 96 98 33 53 99 179 119 ... *INITIAL_STRESS_SOLID \$for each solid/hexa element (we only used K_{ij}) 1 1 9 1 0 0 0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 K11 K12 K13 K21 K22 K23 K31 K32 K33 ...

Linear interpolation between time steps for mesh displacements and permeabilities if $\Delta t_{fluid} < \Delta t_{solid}$.



Parachute modeling in CFD Porous Media Solver: an FSI approach



User Control over boundary layer mesh

Users can control the size, height and distribution of elements in the boundary layer as well as position of the first volume node for more control of the y+.



ICFD – New Features for DEM Coupling

Two-way Coupling, Particles affect fluid volume



Water management: Rain Simulation

Courtesy of: Samuel Hammarberg, doktorand. Pär Jonsén, Professor. Göran Lindkvist, PhD.



ICFD – DEM for External Load Application



LSPrePost 4.5: CFD pre-processing

- New GUI available in LSPP 4.5 for ICFD input deck set up.
- Tree Structure where user defines global analysis properties and part boundary conditions rather than keywords.
- More intuitive to use and offers more guidance to CFD analysts and engineers not familiar with LS-DYNA keyword format
- Could be extended to other LS-DYNA modules in the future (implicit, thermal, electromagnetics etc)



Future

- New features and algorithms will be continuously implemented to handle new challenges and applications
 - Electromagnetics,
 - Acoustics,
 - Compressible and incompressible fluids
 - Isogeometric shell & solid elements, isogeometric contact algorithms
 - Discrete elements
 - Peridynamics
 - Simulation based airbag folding and THUMS dummy positioning
 - Control systems and links to 3rd party control systems software
 - Composite material manufacturing
 - Battery response in crashworthiness simulations
 - Sparse solver developments for scalability to huge # of cores
 - Multi-scale capabilities are under development

Summary

Our ultimate goal is to deliver one highly scalable software to replace the multiplicity of software products currently used for analysis in the engineering design process. *Only one model is needed and created*.

Capabilities

Multi-physics and Multi-stage Structure + Fluid + EM + Heat Transfer Implicit + Explicit

Multi-scale Accurate failure predictions

Multi-formulations linear + nonlinear + peridynamics + ... Thank You !